

Limora central warehouse

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Fitting instructions for spin on oil filter

Quantity	Describtion
1	Spin On Assembly (item 3)
1	O Ring 3.53mm dia (item 5)
1	Seal (item 4)
1	Seal (item 6)
1	Spigot (item 1)
1	Extension Screw (item 2)

Note: The Filter Head shown is a schematic representation of a Filter Head. The Filter Head on your car may not look like this.

To compensate for the variations in Filter Head tolerances the Spin On consists of three parts Spin On Inner and Outer and an O ring. The variations in tolerances are taken up by the Spin On Outer sliding over the Spin On Inner. The integrity of the seal between the Inner and Outer is maintained by an O ring.

Fitting instructions for kit number 329278.

- a) Remove existing oil filter bowl, sealing ring and splash plate. Place the large sealing ring (item 6) in the filter head recess.
- b) Apply grease to the O ring (item 5) and to the seal (item 4) then fit to the Spin On Assembly (item 3) as indicated.
- c) Fit extension screw (item 2) to spigot (item 1).
- d) To ensure that the inner O ring (item 5) is seated correctly slide the Spin On Outer over the Spin On Inner so that the outer seal face sits back from the Filter Head seal when the unit is assembled to the Filter Head.
- e) Secure the assembly to the filter head with the spigot and extension screw assembly tighten the spigot until the O ring contacts the seal face then tighten a further 1/4 of a turn. Push the Spin On Outer home. The oil seal between the Spin On Outer and the Filter Head will be created when the Oil Filter is fitted.
- f) Fit the Oil Filter in accordance with the manufacturers instructions. Re-tighten after 100 miles.

We recommend oil filters with 3/4" UNF thread and antidrain valve, eg. Fram 931.

