

Limora Zentrallager

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**Supplemental Information & Instructions
for 821-360 Auxiliary Oil Feed to Rockershaft
Triumph: TR5, TR250 and TR6 • Spitfire • GT6 •
2000, 2.5PI and 2500 Saloon • Herald • Vitesse •
Dolomite 1300 and 1500 • MG: Midget 1500**

This stainless steel braided hose supplies much needed oil direct to the rocker assembly and minimizes wear and damage. The adaptor (1E) fits neatly in-line with the oil pressure switch, and the banjo (1A) connects to an existing hole in the rear of the cylinder head.

Contents of Kit

- 1A 821-375 Banjo Bolt (1)
- 1B 821-365 Washer, copper (2)
- 1C NPN Hose, stainless steel (1)
- 1D NPN Nipple, male-male (1)
- 1E NPN Adaptor, hose to block (1)

Instructions

1. The hose and adaptors are assembled for packaging. Disassemble before installation.
2. Remove the stock oil pressure switch from the left side of the engine (2B).
3. Install adaptor (1E) in the threaded hole for the oil pressure switch. The hole in the side of the adaptor should face towards the rear of the engine.
4. Thread the tapered end of the nipple (1D) into the hole in the side of adaptor (1E).
5. Re-install the stock oil pressure switch into the threaded hole in the end of adaptor (1E).
6. Locate and remove the hex-headed plug at the left rear corner of the cylinder head (2A).
7. Slide a copper washer (1B) onto the banjo bolt (1A), and insert the banjo bolt through the fitting at the end of the oil hose. Slide another copper washer onto the banjo bolt and thread the banjo bolt into the hole in the back of the cylinder head. Do not over-tighten the hollow bolt. Tighten just enough to begin to crush the copper washers.
8. Attach the hose (1C) to the straight end of nipple (1D).
9. Ensure that all connections are tight, and that the hose runs smoothly without "kinks".
10. Start the engine and check for leaks before driving.

